BIRCH, STEWART, KOLASCH & BIRCH, LLP

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PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

10/500882

07 JUL 2004

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title:	Method for producing hi	gn purity glycol	ic acid crystals						
	the specifications of which is attached hereto. If and/or the following:	not attached hereto, the applic	ation is identified by the attorney doc	ket number as set forth above					
Fill in Appropriate Information - For Use Without Specification Attached:	the specification was filed on		· · · · · · · · · · · · · · · · · · ·	as					
	United States Application Number			;					
	and amended on		(if ap	plicable); and/or					
	the specification was filed on	January 29		as PCT					
	International Application Number	PCT/JP03/0	00858	; and was					
	amended on			_ (if applicable)					
	I hereby state that I have reviewed and up by any amendment referred to above. I acknowledge the duty to disclose inform §1.56. I do not know and do not believe the sathereof, or patented or described in any print prior to this application, that the same was not application, that the invention has not been application in any country foreign to the Unit more than twelve months (six months for deson this invention has been filed in any coun representatives or assigns, except as follows	nation which is material to partie was ever known or used ed publication in any count of in public use or on sale in patented or made the subject States of America on an signs) prior to this application to the United States of the United States of the United States of the United States of States of America on an signs) prior to the United States of the United Stat	atentability as defined in Title 37, Control in the United States of America ry before my or our invention the the United States of America more cet of an inventor's certificate issuapplication filed by me or my legation, and that no application for pataless of America prior to this applicates of America prior to this app	code of Federal Regulations, before my or our invention reof or more than one year e than one year prior to this used before the date of this il representatives or assigns ent or inventor's certificate lication by me or my legal					
	I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:								
Insert Priority Information: (if appropriate)	Prior Foreign Application(s)			Priority Claimed					
	2002-020037	Japan	01/29/2002	⊠ □					
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No					
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No					
	(Number)	(Country)	(Month / Day / Year Filed)						
	(Number)	(Country)	(Month / Day / Tear Fried)	Yes No					
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No					
Insert Provisional Application(s):	I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below.								
	(Application Number)			(Filing Date)					
	(Application Number) (Filing Date)								
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed more than 12 months (6 months for designs) Prior to the Filing Date of this Application:								
Insert Requested Information: (if appropriate) Insert Prior U.S. Application(s): (if any)	Country	Applic	ntion Number Date	Date of Filing (Month / Day / Year)					
	I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s), including for continuation-in-part application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.								
	(Application Number)	(Filing Date)	(Status - patented	, pending, abandoned)					
Page 1 of 2	(Application Number)	(Filing Date)	(Status - patented	, pending, abandoned)					

I hereby appoint the practitioners at CUSTOMER NO. 02292 as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary.

Send Correspondence to:

BIRCH, STEWART, KOLASCH & BIRCH, LLP

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or CUSTOMER NO. 02292

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

YOU MUST						•			
COMPLETE THE	. 7								
FOLLOWING: 17-	<i>70</i>				•				
Full Name of First or Sole Inventor:	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNAT	TURE		DATE*			
Insert Name of Inventor Insert Date This Document is Signed	Yoshito	KURODA	Yosh to	Kuroda		June	2,2004		
	Residence (City, St	ate & Country)	-0		CITIZENSHIP				
Insert Residence Insert Citizenship	Kurashiki-shi, Okayama-ken, JAPAN 🔾 💢			Japanese					
Insert Mailing Address	MAILING ADDRESS (Complete Street Address including City, State & Country) Asahi Kasei Ootaka Apartment 3-208, 1005-1, Higashi-tomii, Kurashiki-shi, Okayama-ken 710-0847 JAPAN								
Full Name of Second	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATI	URE		DATE.	-		
Inventor, if any	<u> Harumi</u>	<u>WATANABE</u>	Harmi: h	Vatar	nalie	Jue	3,2004		
see above	Residence (City, S	tate & Country)	- n		CITIZENSHIP				
_		-shi, Okayama-ken,	31/		Japane	ese			
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	1013-11, Koshinden, Fukudacho, Kurashiki-shi, Okayama-ken 712-8046 JAPAN								
Full Name of Third Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATI	URE		DATE*			
see above	Residence (City, S	tate & Country)			CITIZENSHIP	I			
000 000 10	rtesidence (Oity, O	tate a country)							
	MAILING ADDRESS (Complete Street Address including City, State & Country)								
Full Name of Fourth	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNAT	ÜRE		DATE.			
Inventor, if any									
see above	Residence (City, S	tate & Country)			CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)								
Full Name of Fifth	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNAT	URE		DATE:	-		
Inventor, if any									
see above	Residence (City, S	tate & Country)			CITIZENSHIP	J			
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	MAILING ADDRESS (Complete Street Address including City, State & Country)								
Page 2 of 2									
(Revised 01/02)	· DATE OF SIGNATURE								